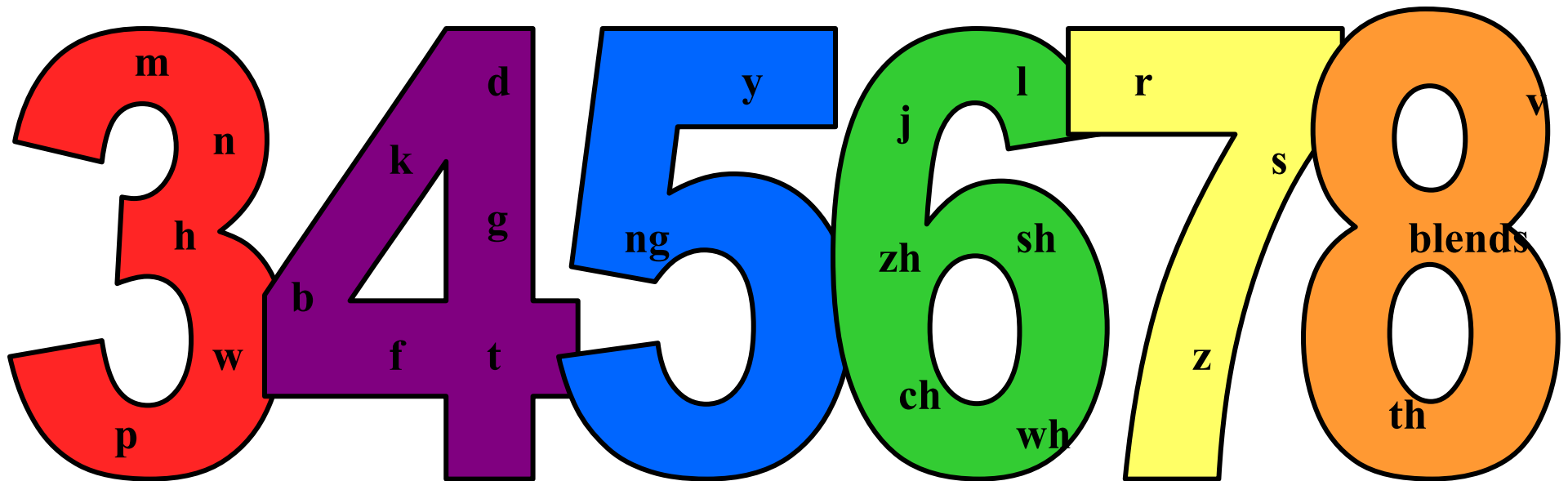


**The Development of Speech Sounds in Children**  
**(Age at which 90% of boys and girls can articulate English consonants correctly)**



Sources consulted for the development of these norms: Poole, Sander, Hena, Fudala, Templin and Wellman